



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3456-1

Job Sheet 168597



Part No: D3456-1

Job Qty: 100 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 11/21/17

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP A 05.10.03 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100 pcs	11/21/17	11/21/17	0.00	0.00	Purchasing	SP	
110	Packaging	100 pcs	11/21/17	11/21/17	0.00	0.00	Packaging2	SP DAS	
120	QC	100 pcs	11/21/17	11/21/17	0.00	0.00	QC6	38	
130	Packaging	100 pcs	11/21/17	11/21/17	0.00	0.00	Packaging3	SP 38 9-88	
140	QC21-SA	100 Ea	11/21/17	11/21/17	0.00	0.00	QC21		rd

Part Op 100 - Issue P/O: 38411 P/N: 91525A120 per Dwg D3456 Possible Supplier: McMaster-Carr
Descriptions: 110 - Ensure Material Release Note is attached

CL

NOV 20 2017

NOV 27 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	91525A120	100	25	0	0

Part Specifications

Specifications could not be found.

Plex 11/20/17 7:32 AM dart.lavoie.chantal

DART
AEROSPACE
S012112



Washer

PART NO: D3456 – 1

Revision:

Operation: Purchasing

Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Mfg Date: 11/21/17

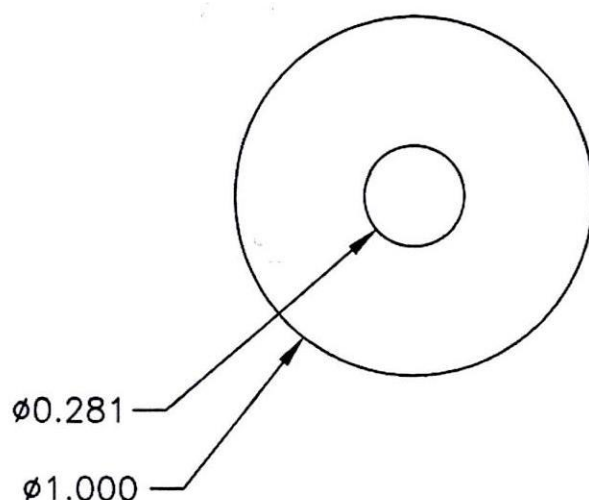
Job No: 168597



DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED 	APPROVED 	DRAWING NO. D3456	REV. A SHEET 1 OF 1
DATE 05.09.01		TITLE WASHER	SCALE 2:1
A	05.09.01	NEW ISSUE	

RELEASED
05.09.06

SPECIFICATION CONTROL DRAWING



NOV 20 2017

DA:
13
9-88

D3456-1 WASHER

- 1) MATERIAL: 316 STAINLESS STEEL, 0.050" THICK
- 2) MAY PURCHASE McMASTER-CARR P/N 91525A120
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038411

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038411

PO Date: 11/20/17

Due Date: 11/21/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
NOV 20 2017

Items

Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	92311A599	-	Set Screw		Firmed	11/21/17	200 pcs	0 pcs	200 pcs	\$0.22/pcs	\$44.00
Line Item Note AS PER DWG D2712 REV. B											
2	91525A120	-	washer		Firmed	11/21/17	100 pcs	0 pcs	100 pcs	\$0.232/pcs	\$23.20
Line Item Note AS PER DWG D3456 REV. A											
Grand Total:											\$67.20

Order Notes

AS PER DWG D2712 REV. B

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/20/17 8:31 AM dart.lavoie.chantal



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Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038411

Order Placed By
Chantal Lavoie

McMaster-Carr Number
3680947-01

Page 1 of 1

11/20/2017

Line	Product	Ordered	Shipped
1	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50	4 Packs	4
2	91525A120 316 Stainless Steel Washer, Oversized, 1/4" Screw Size, 0.281" ID, 1" OD, Packs of 25	4 Packs	4

DAS
38
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